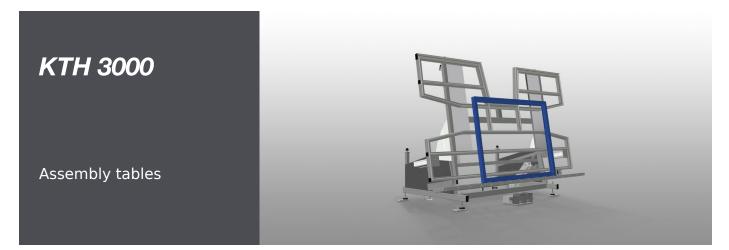


## **TECHNICAL SHEET**

02/05/2024

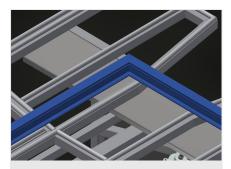


Assembly table for vertical and horizontal assembly. Stable steel construction. Important when switching from vertical to horizontal transportation and vice versa. Ideal for vertical and horizontal assembly. Infinitely variable intermediate positions for ergonomic working. Pneumatic tilting. Pneumatic vertical height adjustment. Table supporting surface with plastic slide bars. Roller support can be lowered pneumatically. Two lateral pneumatic clamps, (lowerable). 4-fold compressed air supply. Options: also available with brush strips on request; also available with felt strips on request (for wooden profiles); also available with rubber strips on request (for aluminium profiles); pull-out table supporting surface at top for KT/KTH 3000; profile protectors for support rollers; additional clamps for KT/KTH 3000; mobility unit for KT/KTH/MS; rail, 2.0 m.

## (someco)

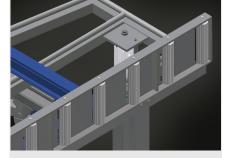
## **TECHNICAL SHEET**

02/05/2024



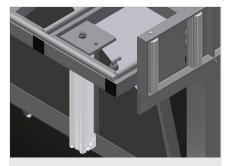
### Supporting surfaces

Supporting surfaces with plastic slide



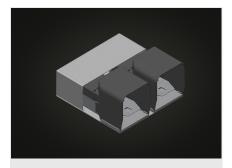
### Roller support

Roller conveyor can be lowered pneumatically to allow unhindered working in horizontal position; in vertical position, trouble-free onward transport is possible



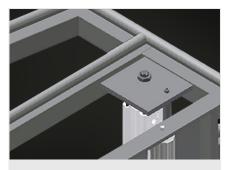
### Clamps

Two clamps at the side for fixing the window element in place. Laterally adjustable with hand lever valve. Max. profile clamping height 150 mm



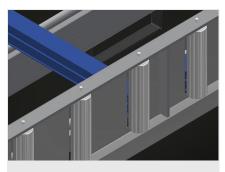
#### Foot switch

Control via foot valve, Pneumatic horizontal/vertical tilting; height adjustable pneumatically by 500 mm in the vertical position



# Auxiliary clamps (Optional)

Auxiliary clamps for KTH 3000 and KTH 4000. Auxiliary clamps provide extra security when working



# Profile protectors for support rollers (Optional)

Profile protectors for support rollers 200 mm (Alum./16 x and Alum./21 x). Roller conveyor with protective tubing over the rollers to protect the window element during infeed and outfeed

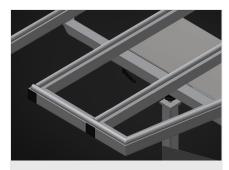
Voilàp S.p.A. Via Archimede, 10 41019 - Limidi di Soliera (MO) Tel 059 895411 Fax: 059 859404 P.IVA e C.F. 02057270361 info@somecopvc.com www.somecopvc.com

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# (someco)

## **TECHNICAL SHEET**

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# Pull-out profile support (Optional)

Pull-out table support at top for KT/KTH 3000 and KT/KTH 4000.The table support can be pulled out 500 mm at the top for high frames



**Brush strip (Optional)** 

Supporting surfaces with brush strip



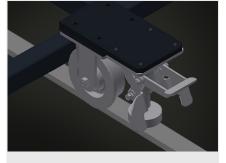
Felt strip (Optional)

Supporting surfaces with felt strip



# Rubber strips (Optional)

Supporting surfaces with rubber-knob profile



### **Mobility unit (Optional)**

Mobility unit for KT/KTH/MS/VE. Mobility unit with flanged rollers and fixing brake



### Rails (Optional)

Rails, 2.0 m, left and right

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## KTH 3000 / ASSEMBLY TABLES

Width (mm) 1.82 Vertical height (mm) 1.90 Pneumatic height adjustment (mm) 50 Roller conveyor width (mm) 20 Weight (kg) 33 Load capacity (kg) 20		
Vertical height (mm) 1.90 Pneumatic height adjustment (mm) 50 Roller conveyor width (mm) 20 Weight (kg) 33 Load capacity (kg) 20 4-fold compressed air supply 60 Operating air pressure (bar) 7 Air consumption approx. (l/min.) 7 Air consumption approx. (l/min.) 7 Pneumatic vertical height adjustment 7 Pneumatic tilting 7 Pneumatic tilting 7 Pneumatically lowerable lateral clamps 7 Additional clamps 8 Extendable table support 8 Extendable table support 9 Rail 2,0 m left and right 7 Table brush strip supporting surface 7 Table felt profile strip supporting surface 8	Length (mm)	3.00
Pneumatic height adjustment (mm) 50 Roller conveyor width (mm) 20 Weight (kg) 33 Load capacity (kg) 20 4-fold compressed air supply 60 Operating air pressure (bar) 33 Pneumatic vertical height adjustment 60 Pneumatic tilting 70 Pneumatic tilting 70 Pneumatically lowerable lateral clamps 70 Extendable table support 70 Mobility unit 71 Rail 2,0 m left and right 71 Table brush strip supporting surface 71 Table felt profile strip supporting surface 71	Width (mm)	1.82
Roller conveyor width (mm) 20 Weight (kg) 33 Load capacity (kg) 20 4-fold compressed air supply 9 Operating air pressure (bar) Air consumption approx. (l/min.) 3 Pneumatic vertical height adjustment 9 Pneumatic tilting 9 Pneumatically lowerable lateral clamps 9 Additional clamps 9 Extendable table support 9 Mobility unit 1 Rail 2,0 m left and right 1 Table brush strip supporting surface 9 Table felt profile strip supporting surface	Vertical height (mm)	1.90
Weight (kg)  Load capacity (kg)  20  4-fold compressed air supply  Operating air pressure (bar)  Air consumption approx. (l/min.)  Pneumatic vertical height adjustment  Pneumatic tilting  Pneumatically lowerable lateral clamps  Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface	Pneumatic height adjustment (mm)	50
Load capacity (kg)  4-fold compressed air supply  Operating air pressure (bar)  Air consumption approx. (I/min.)  3 Pneumatic vertical height adjustment  Pneumatic tilting  Pneumatically lowerable lateral clamps  Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Roller conveyor width (mm)	20
4-fold compressed air supply Operating air pressure (bar) Air consumption approx. (I/min.) 3 Pneumatic vertical height adjustment Pneumatic tilting Pneumatically lowerable lateral clamps Additional clamps Extendable table support Mobility unit Rail 2,0 m left and right Table brush strip supporting surface Table felt profile strip supporting surface	Weight (kg)	33
Operating air pressure (bar)  Air consumption approx. (I/min.)  Pneumatic vertical height adjustment  Pneumatic tilting  Pneumatically lowerable lateral clamps  Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Load capacity (kg)	20
Air consumption approx. (I/min.)  Pneumatic vertical height adjustment  Pneumatic tilting  Pneumatically lowerable lateral clamps  Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface	4-fold compressed air supply	
Pneumatic vertical height adjustment  Pneumatic tilting  Pneumatically lowerable lateral clamps  Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Operating air pressure (bar)	
Pneumatic tilting Pneumatically lowerable lateral clamps Additional clamps Extendable table support Mobility unit Rail 2,0 m left and right Table brush strip supporting surface Table felt profile strip supporting surface	Air consumption approx. (I/min.)	3
Pneumatically lowerable lateral clamps  Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Pneumatic vertical height adjustment	
Additional clamps  Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Pneumatic tilting	
Extendable table support  Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Pneumatically lowerable lateral clamps	
Mobility unit  Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Additional clamps	
Rail 2,0 m left and right  Table brush strip supporting surface  Table felt profile strip supporting surface	Extendable table support	
Table brush strip supporting surface  Table felt profile strip supporting surface	Mobility unit	
Table felt profile strip supporting surface	Rail 2,0 m left and right	
	Table brush strip supporting surface	
Table rubber knob profile	Table felt profile strip supporting surface	
	Table rubber knob profile	

Included • Available O

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